Development of TiO₂ Nanomaterials and Dyes Selection (using DFT) for DSSC Applications –A Stepwise Review

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ABSTRACT: Dye-sensitized solar cell (DSSC) or Graetzel cell is a less expensive solar cell belonging to the group of thin film solar cells. The advantages of DSSCs are mainly due to low cost production, low energy payback time, flexibility, performance at diffuse light and multicolor options. The present review gives a detailed summary and evaluation of the DSSCs. The role of TiO_2 in the fabrication process as a photoanode to improve the high performance of DSSCs also discussed in detail. Structural modifications during the fabrication of the device are discussed along with the factors affecting to improve the efficiency of the DSSCs. Wide ranges of dyes were identified using Density Functional Theory (DFT) for HOMO-LUMO calculations. On the other hand, Doping plays a major role on the band structure and trap states of TiO_2 , which in turn affect the important properties such as conduction band energy, charge transport, recombination and collection. High-throughput methods may also be employed to achieve a rough prediction on the suitability of dopants for the specific synthesis methods. It was found that nearly every employed photoanode can be used to increase the device performance, indicating that the improvement in efficiency is not so much caused by the dopant itself. The current available knowledge on TiO2 as a Photoanodic material provides remarkable light harvesting efficiency in connection with perovskite solar cells and DSSCs.

KEYWORDS: Dye-sensitized solar cell (DSSC), Density Functional Theory (DFT), TiO₂, Photoanodic material, perovskite solar cells

https://doi.org/10.29294/IJASE.6.2.2019.1326-1350

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1. INTRODUCTION

Today, majority of solar cells manufactured in the world are based on silicon. There are several types of silicon solar cells, one of which is bulk silicon solar cells, which provide high conversion efficiency but require expensive materials. Then there are thin-film solar cells, which significantly reduce costs at the expense of decreased conversion efficiency. Nonsilicon compound semiconductor solar cells are expected to provide conversion efficiency at the same level as silicon crystal solar cells, but raise concerns about environmental load and the use of rare metals. The cost to generate power using single crystalline solar cells is about 40 yen/kWh and still there is demand for the development of novel lowcost high-efficient silicon free solar cells. One of nextgeneration solar cells is expected to satisfy these demands is dye-sensitized solar cells. Regan and Grätzel [1] reported high-efficient cells using nanoporous oxide titanium semiconductor electrodes in the presence of ruthenium (Ru) metal complex dyes and iodine/iodine electrolyte solutions in the journal of Nature in 1991. Since then, many studies have been actively carried out on DSSCs and revealed their performance comparable to thin films of amorphous silicon [2]. These DSSCs have the advantages of low cost, lightweight and easy fabrication, but issues include in durability and further improvement in their spectral responses. To respond to these issues, many attempts have been made, such as solidifying electrolytes and identifying novel materials and their structures, but there have been no great breakthroughs yet. This review was initiated with the aim of developing practical DSSCs. This is a report on the consideration given to the various dopants with the TiO_2 layer and to enhance the efficiency of DSSCs.

1.1 Dye Sensitized solar Cells

The first photovoltaic cell designed by O'Regan and Grätzel in 1991 [1] is working based on the principle of plant photosynthesis. These photovoltaic solar cells are later known as Dye Sensitized Solar Cell (DSSC) that is environment friendly and low cost with an efficiency reached of upto 15%. In recent years, the DSSCs have attracted by researchers to its fundamental and technological significance as new generation of solar cells. In the development of thinfilm techniques, researchers are facing several setbacks in the efficiency of the cells that is half that of the more commonly used silicon-based cells. The schematic process describing the conversion of light

*Corresponding Author: profpmanbarasan@gmail.com Received: 21.09.2019 Accepted: 28.10.2019 Published on: 30.11.2019

into electrons in dye-sensitized solar cells is depicted in Figure 1.



Figure 1 The conversion of light into electrons in conventional Dye-Sensitized Solar Cells

1.2 Electrode Materials used for Solar Cells

There are few important nanostructured electrode materials have been used for the development of solar cells, such as carbon electrodes (Single-walled carbon nanotube (SWCNT), multi-walled carbon nanotube (MWCNT), graphene oxide (GO) and fullerene, metal oxides (TiO₂, fluorinated tin oxide, SnO₂, boron doped ZnO and Cu₂O) and conducting polymers (Poly(3,4-ethylenedioxythiophene), poly(styrenesulfonate) (PSS), poly-3-hexylthiophene and polyaniline) electrodes etc. These types of electrode materials were greatly enhanced the power conversion efficiency (η) of solar cells.

1.2.1 Carbon Based Electrodes

Among the carbon electrodes, carbon nanotubes (SWCNT and MWCNT) was discovered by Iijima [3] in 1991 are the most promising electrodes for the solar cell applications possess extraordinary mechanical, electrical, and optical properties. Also, it possesses unique mechanical and electronic properties. Moreover, graphene and MWCNT nanocomposite has been prepared and used as counter electrode in DSSCs [4]. Zhu et al [5] overviewed various carbon based electrode materials used in photovoltaic cells (PVC), such as organic solar cells, silicon based solar cells and DSSC.

A hard carbon spherule (HSC) was used as a counter electrode for DSSCs which can render 5.7% of conversion efficiency [6]. A fullerene derived poly (3-hexylthiophene:phenyl-C61-butyric acid methyl ester (P3HT:PCBM) films were synthesized by ink-jet printing method and employed for high performance solar cell applications [7]. Susarova et al [8] reported a systematic analysis of seven different biscyclopropane adduct solvents to enhance the performance of the organic bulk-heterojunction solar cells. An excellent review on DSSCs based on counter electrodes was reported by Wu et al [9]. The authors discussed the importance of counter electrodes based on transparency and flexibility, metals and alloys, carbon materials, conductive polymers, transition metal compounds, and hybrids, respectively. The fabrication of a counter electrode for DSSCs using carbon material produced with the organic ligand 2methyl-8-hydroxyquinolinol (Mq) was reported by Kumar et al [10]. The carbon material showed power conversion efficiency (PCE) of 4.25% and fill factor (FF) of 0.51 which are slightly lower than those of the platinum (Pt) based counter electrode which showed a PCE of 5.86% and FF of 0.68.

Gnanasekar et al [11] studied the Pt-free, low-cost and efficient counter electrode with carbon wrapped VO₂ (M) nanofiber for dye-sensitized solar cells. The results revealed that the high power conversion efficiency of 6.53% under standard test condition of simulated 1SUN illumination at AM1.5 G, which was comparable to the 7.39% observed for conventional thermally decomposed Pt CE based DSSC under same test conditions.

1.2.2 Metal Oxide Based Electrodes

Metal oxide electrode materials emerged as another important class of functional groups covering solar cell applications [12]. Thin layer of titanium oxide [13], zinc oxide films [14] have been synthesized by using sol-gel method and used for solar cell applications. These electrodes absorbed UV light, but transparent in the visible region. Electrochemically deposited nanoporous ZnO on FTO electrode do not favor in the photoelectrode studies and limited PCE value of about 2.4 % was obtained [15]. The studies proved that TiO₂ based electrodes provided better performances than the ZnO based nanofibres. Kang et al [16] fabricated a near infra-red transparent film electrode by multi-cathode magnetron sputtering method with GeO₂ and In₂O₃ as target. The resulting bulk-heterojunction of organic solar cell exhibited good cell performance with a fill factor (FF) of 67.38 %, JSC of 8.438 mA cm-² and PCE of 3.44 %. Aluminium doped zinc oxide (AZO) nanoparticles were prepared in isopropyl alcoholic medium and used with different stabilizers (Polyvinylpyrrolidone, acetyl acetone and 3,6,9trioxydeconoic acid) which exhibited higher efficiency in inverted solar cell applications [17]. A cobalt-doped nickel oxide and activated carbon electrodes have been used for DSSC which as produced 4.9% of energy conversion efficiency [18].

An excellent review was recently published by Gao et al., [19] on transition metal compounds based counter electrode for DSSCs. The authors summarized the recent progress on the transition metal compound based counter electrode catalysts containing carbides, nitrides, oxides, sulfides, phosphide, selenides, borides, silicide, and telluride toward the regeneration of the traditional iodide redox couple. The benefits and drawbacks of each kind of CE catalyst are also discussed. The Nanoarchitectures in DSSCs: metal oxides, oxide perovskites and carbon-based materials were reviewed by Shaikh et al [20]. The charge separation, effective transportation, collection and recombination processes were also discussed. Different nanostructured materials, metal oxides, oxide perovskites and carbon-based

composites have also been reported for photoanodes, and counter electrodes.

1.2.3 Polymer Based Electrodes

Photovoltaic Solar Cells (PSCs) have attracted significant attention owing to their potential advantages such as large surface area and low-cost [21, 22]. PSCs are mainly used to improve the electrode sensitivity, selectivity, broad absorption properties, charge carrier mobility and high stability. A semi-transparent and surface free polymer (PEDOT:PSS) electrode has been fabricated by spray coating method and evaluated in organic solar cells studies, the evaluated semi-transparent electrodes power conversion efficiency (η) of 2 % [23]. Roesch et al [24] reported a non-inverted polymer (Poly[9-(1-octylnonyl)-9H-carbazol-2,7-diyl]-2,5-

thiophenediyl-2,1,3-benzothiazol-4,7-diyl-2,5-

thiophenediyl (PCDTBT)):Phenyl C61 butyric acid methyl ester composite based solar cells sealed with TiO_2/Al which leads to a notable improvement in the efficiency with durability of 18,000 hrs under ambient conditions.

A series of zwitterionic ammonium and neutral amino organic molecules are introduced into inverted PSCs as cathode interlayer and showed power conversion efficiency (PCE) as high as 8.07% was demonstrated by Zhang et al [25]. When compared to the devices without interlayer, all the devices exhibit significant improvements of the device parameters by reducing the work function of indium tin oxide (ITO) cathode. These results pave the way to the design of effective cathode interlayer materials. Lee et al [26] reported surface interpenetration between conducting polymer and PET substrate for mechanically reinforced ITO-free flexible organic solar cells, exhibited best performance of average power conversion efficiency. Ramachandran et al [27] studied polymer based counter electrodes for DSSC and prepared counter electrodes with PEDOT:PSS incorporated with MWCNTs and compared with the standard platinum counter electrode and examined their possibility for use as transparent counter electrodes for DSSC application.

Recently, an excellent review on the applications of polymers in solar cells was reported by Hou et al [28]. They reviewed the achievements on the applications of polymers in solar cells are discussed. The benefits of polymers in solar cells, the challenges for practical application, and possible solutions are also discussed.

1.2.4 Nanocomposite Based Electrodes

Nanocomposites are inevitable electrode materials in all kinds of electrochemical applications including sensors [29], biosensors [30,31], supercapacitors [32], batteries and solar cells etc. The combination of two or more dissimilar materials can be used to control the morphological behaviour and for the improvement of overall activities. Wang et al [33] reported MWCNT/polypyrrole composite as an

efficient counter electrode for DSSC and obtained PCE of 6.2 %. Low-defect and water soluble graphene nanosheet/platinum nanoparticles composite have been prepared for DSSC which showed efficiency of 6.69 % [34]. Inverted organic solar cells based on reduced graphene oxide (RGO)/Titanium oxide (TiOx) composite has been successfully prepared by sol-gel method [35], the resulting solar cells produces short circuit current of 9.85 mA cm- 2 and PCE of 3.82 %. Stubhan et al [36] reported highest performance value of fill factor and PCE value were markedly enhanced by using silver nanowire/metal oxide (AgNWs) composite ie FF of 62 % and PCE of 2.7%. Harnchana et al [37] reported the hierarchical Fe₃O₄-reduced graphene oxide nanocomposite grown on NaCl crystals for triiodide reduction in dye-sensitized solar cells. The combination exhibit an excellent catalytic activity toward the reduction of triiodide to iodide in DSSCs.

1.3 The Role of TiO₂ in DSSCs

 TiO_2 is a popular material for solar energy applications due to large band gap, suitable band edge levels for charge injection and extraction, the long lifetime of excited electrons, exceptional resistance to photo corrosion, high surface area for higher dve loading, non-toxicity and low cost [38-40]. This material is more stable compared to other metal oxides. This material occurs naturally in three crystalline forms; anatase (tetragonal), rutile (tetragonal) and brookite (orthorhombic). For DSSCs, anatase is the most commonly used phase due to its superior charge transport. The tetragonal anatase crystal structure is made up of a chain of distorted TiO_6 octahedrons, which results in a unit cell containing four Ti atoms and eight 0 atoms [41-43]. It has prepared by sol-gel processes with amorphous and annealing at elevated temperatures structure. to achieve desired crystal The crystallization temperature is limited by the transition. Since anatase-rutile rutile is thermodynamically most stable polymorph of TiO2 at all temperatures.

The anatase to rutile transition temperature depends sensitively on preparation conditions. Because of their different band structures, mixed phases of anatase and rutile generally cause the of charge carriers and trapping promote processes. recombination Thev are mostlv undesirable in DSSC electrodes, although there are some studies suggesting a small amount of rutile nanoparticles can enhance device performance [44-46]. Generally, DSSCs employ rutile TiO₂ to suffer from lower CB compared to anatase, leading to a lower Voc. In addition, reduced dye adsorption and charge transport lower the obtainable [sc [47-49]. Because of these complications, rutile is not frequently used in DSSCs. Sopian et al [50] reviewed the performance of titanium dioxide for flexible DSSCs and compared with conventional silicon solar cells. The properties of flexible substrates very unique that provide advantages compared to the

rigid substrate. The recent achievement on flexible dye sensitized solar cell with titanium dioxide as photoanode material were also discussed.

1.4 Methods used in the Structural Modifications of TiO_2 in DSSCs

The TiO_2 material can be synthesized in several ways; the most commonly used methods are:

Sol-gel synthesis

The sol-gel method is a versatile process that can be employed to make nanoparticles of ceramic materials. A colloidal suspension is made by hydrolyzing and polymerizing metal oxide precursors. The precursor typically is an inorganic metal salt or a metal organic compound. Frequently used precursors for TiO_2 are titanium tetrachloride (TiCl₄) and titanium isopropoxide (TTIP). When the polymerization is complete and the solvent has evaporated, the sol forms a gel. Heat treatment will transform the gel into the desired TiO_2 nanoparticle [51].

Hydrothermal synthesis

For the hydrothermal method a titanium precursor (TTIP) is mixed with water and a peptizer (HNO₃), after which the mixture is treated in an autoclave at elevated temperatures and pressures. After autoclaving the mixture is calcined to obtain TiO_2 nanoparticles [52].

Solvothermal synthesis

The solvothermal method is similar to the hydrothermal method, with the exception that the used solvent is non-aqueous. By choosing high boiling point solvents it is possible to achieve much higher temperatures, increasing the control over the particle formation [53].

Flame spray pyrolysis

For flame spray pyrolysis (FSP), titanium precursor is dissolved in a solvent to generate a source solution. This solution is vaporized using a spray nozzle onto a substrate which is kept at elevated temperatures (300–500°C). During spraying the solvent evaporates due to the elevated temperature and nanoparticles are formed [54].

Anodization

 TiO_2 nanotubes can be grown directly from titanium metal by applying a potential to a metal foil in a fluoride containing electrolyte solution. The tube length and diameter can be controlled through the anodization time and potential, electrolyte composition and pH. The amorphous nanotubes are then annealed at elevated temperatures to achieve crystalline TiO_2 nanotubes [55, 56].

Micelle method

With the help of surfactants, micelles of TiO_2 precursor are formed in solution. Upon heat treatment these are converted to TiO_2 nanoparticles [57].

Direct oxidation

Titanium can be treated with oxidizing agents to yield TiO_2 nanostructures [58] similar to anodization.

Sonochemical synthesis

By applying ultrasound to a solution can cause intense local heating, high pressures and enormous heating and cooling rates. This can be used to synthesize TiO_2 nanoparticles with high aspect ratios [59].

Microwave synthesis

Electromagnetic radiation can be used to heat up dielectrics to form nanostructures. A major advantage is the fast processing times due to the rapid heat transfer [60].

Electrospinning

An electrical charge is used to draw fibres from a solution, resulting in TiO_2 nanostructures with high aspect ratios [61]. Compact TiO_2 films for electron blocking layers are synthesized through the following methods.

Spin coating

The solution of TiO_2 precursor is spin coated on a substrate to form a thin layer of compact TiO_2 [62].

Spray pyrolysis

This method is similar to that described for the synthesis of TiO_2 nanoparticles, with the exception that the particles form a dense layer on the substrate [63].

Atomic layer deposition

A substrate is alternating exposed to a TiO_2 precursor and H_2O , resulting in the deposition of atomically thick layers. The thickness of the layer can accurately be controlled through the number of cycles [64].

Thermal oxidation

A thin layer of titanium is deposited by sputtering or evaporation and subsequently heated to high temperatures in the presence of oxygen to oxidize the film which forms a compact TiO_2 layer [65].

Electrochemical deposition

A compact layer of TiO_2 can be deposited from a TiO_2 precursor solution by electrochemical deposition. The layer is subsequently crystallized by heating [66].

Pulsed laser deposition

For pulsed laser deposition a TiO_2 precursor is pressed to form a disk which is used as a laser target. The laser vaporizes the target and the vapor condenses on the substrate forming a thin layer [67, 68].

1.5 Methods to Introduce Dopant on TiO₂-lattice

The most common method is simply mixing a dopant precursor with the TiO_2 precursor solution. This method can be employed in the sol-gel, hydrothermal, solvothermal, spray pyrolysis, atomic layer deposition, electrochemical deposition, sonochemical, microwave and electrospinning methods [69].

For pulsed laser deposition a dopant precursor is mixed with the titanium precursor and pressed to form a disk that can be used as a target for the laser. By immersing TiO_2 structure into an electrolyte solution containing different dopant and applying voltage to electrochemically doped TiO_2 [70].

For anodization and thermal oxidation, a Tidopant alloy can be used. The dopants can be grouped into separate categories that share common electronic configurations. These are (earth) alkali metals, metalloids, non-metals, transition metals, post-transition metals and lanthanides. In some cases co-doping with two or more dopants is applied to further increase device performance. Each dopant can separately enhance device properties [71]. One dopant can reinforce the effect of the other dopant [72] or one dopant may counter act some of the detrimental effects caused by the other dopant [73]. Hoye at al [74] reviewed the importance of ZnO and TiO₂ can be used as active layers, photoanodes, buffer layers, transparent conducting oxides, holeblocking layers, and intermediate layers. Doping is essential to tailor the materials properties for each application. The usefulness of dopants and their impact in solar cells are discussed. In addition, the advantages, disadvantages, and commercial potential of the various fabrication methods of these oxides are presented.

Duan et al [75] studied a series of Sn-doped TiO₂ with Sn content ranging from 0.25 to 1 mol% was successfully synthesized, and its performance as the photoanode was investigated. The optimum efficiency of 8.31% was found at 0.5 mol % Sn-doped TiO2 based DSSCs, which gave an efficiency improved by 12.1% compared with that of the cells based on pure TiO2 (7.45%). Doping of TiO_2 for DSSCs was reviewed by Roose et al. [76]. Generally, doping has a major effect on the band structure and trap states of TiO₂, which in turn affect important properties such as the conduction band energy, charge transport, recombination and collection. The authors reviewed the usefulness of high-throughput methods may be employed to achieve a rough prediction on the suitability of dopants for a specific synthesis method.

The electron and hole dynamics upon photon excitation in DSSCs, using real-time evolution of electronic states through time-dependent density functional theory was reported by Meng and Kaxiras [77]. The authors examined the influence of various factors on the dynamics of electrons and holes, including point defects (vacancies) on the TiO2 surface, variations in the dye molecular size and binding geometry, and thermal fluctuations which result in different alignments of the electronic energy levels. They concluded that the dissociated adsorption of the dye molecules leads to faster electron injection dynamics by reducing interfacial dipole moments; oxygen vacancy defects stabilize dye adsorption and facilitate charge injection, at the cost of lower open circuit voltage and higher electron-hole recombination rate.

Dopants often inhibit the growth rate of the TiO_2 nanoparticles, resulting in smaller particles [78]. This is in many cases beneficial since assemblies made from smaller particles have a larger surface area per volume of mesoporous TiO_2 compared to large particle assemblies. The increased surface area accommodates more dye, leading to higher light absorption and current densities. The main advantage of high light absorption is that thinner films can be used in photovoltaic devices, resulting in a reduction of recombination, which benefits both J_{SC} and V_{OC} .

Morphology is a further factor that influences the properties of TiO₂. One-dimensional structures such as nanotubes have superior charge transport over nanoparticle assemblies, but have less surface area and thus adsorb less dye [79]. This implies that onedimensional structures will benefit more from dopants that increase dye adsorption, whereas nanoparticle assemblies will benefit more from doping that leads to increased charge transport. The dopant source can also influence the effectiveness of doping and it has been shown that organic sources lead to better performances than inorganic salts [80]. Furthermore, doping influences the anatase to rutile phase transition [81]. The above factors complicate the study of the effect of doping on the electronic properties of TiO₂ as it is hard to distinguish and quantify whether an improvement is caused by increased absorption or electronic effects.

In short, doping can affect five different properties of anatase TiO₂.

> Flat-band potential. VFB can be shifted either positively or negatively; a positive shift is indicative of a downward shift of the CB and EF while a negative VFB shift indicates an upward shift of CB and EF. A positive shift of VFB makes electron injection easier, increasing J_{SC}. Because of a smaller difference between EF of TiO₂ and the HTM V_{oc} is decreased. A negative shift of VFB will have the opposite effect on J_{SC} and V_{oc}.

> Recombination rate. A decrease in the number of defect states usually enhances the electron lifetime and reduce recombination rate, resulting in an increase in V_{OC} . Because of the dependence on trap states for electron transport based on the trap-detrap mechanism, this can however lead to a decrease in electron mobility and Jsc.

> Electron transport rate. An increase in shallow trap states can lead to enhanced electron mobility and thus a higher J_{SC} . Simultaneously the introduced trap states can promote recombination which leads to a decreased V_{OC} .

> Dye adsorption. The dopant can change the growth rate of TiO_2 particles resulting in differently sized particles, affecting the amount of adsorbed dye and number of grain boundaries. Additionally, the dopant may affect dye adsorption by a change in binding affinity of the dye to the doped surface.

> Phase transition. Doping can inhibit the anatase-to-rutile phase transition, reducing rutile instigated charge recombination.

1.6 Dye Materials

Dye is responsible for light harvesting ability through photoelectron generation and electron transfer. Over the last two decades extensive

research program were carried out to the development of new dyes. Several research works were reported for both organic (natural and synthetic) and inorganic (Ruthenium) dyes. Organic dyes have several advantages as sensitizers such as large absorption coefficients, wide variety of structures and relatively easy to modify. However, the performance of DSSCs based on organic dyes has not yet exceeded those based on Ru complexes. In Ru dyes, the electron transfer will takes place at a much faster rate than the back reaction.

Moreover, Small band gap energy materials are used as dye for DSSC. This is because the photons energy cannot be absorbed if it is smaller than the material's band gap energy. The sensitizer needs to be stable for over 108 times redox reactions for long lifetime cell. The most common used inorganic materials utilized in laboratory are three Ru based sensitizers: N3, N719 and black dyes. Ru based sensitizer has a faster electron injection speed than the electron recaptured by the oxidized sensitizer. RuL2(SCN)2 (L=2,2-bipyridyl-N3 dye cis 4,4" dicarboxylate), has an optical cross section at 530 nm, giving the material the best Light Harvesting Efficiency (LHE) compared with other sensitizers at around 99.8%. LHE is calculated using by the absorption length (α), of the sensitizer and the nanocrystalline film thickness, *d*, as shown in eq. 1.1.

LHE(λ)=1-10^{- α d} (1.1)

The absorption length, α , can be obtained using the sensitizer's concentration in the nanocrystalline film at full monolayer coverage, $\sigma\Omega$, and the optical absorption cross-section of the sensitizer, *C*.

$\alpha = \sigma C$ (1.2)

However, N3 sensitizer could not absorb energies from near red spectrum. Therefore, new sensitizers such as K19 and K77 have been developed [82]. N719 exhibits similar characteristics to N3, but provides higher voltage for DSSC. The absorption of incident light in the DSSCs is realized by specifically placed molecules engineered dye on the semiconductor electrode surface.

To achieve a high light-to-energy conversion efficiency in the DSSC, the properties of the dye molecule as attached to the semiconductor particle surface are essential. Such desirable properties can be summarized as:

- Absorption: The dye should absorb light at (i) wavelengths up to about 920 nanometers, i.e. the energy of the exited state of the molecule should be about 1.35 eV above the electronic ground state corresponding to the ideal band gap of a single band gap solar cell [83].
- (ii) *Energetics:* To minimize energy losses and to maximize the photovoltage, the exited state of the adsorbed dye molecule should be only slightly above the conduction band edge of the TiO₂, but yet above enough to present an energetic driving force for the electron injection process. For the same reason, the ground state of the molecule should be only

slightly below the redox potential of the electrolyte.

- (iii) Kinetics: The process of electron injection from the exited state to the conduction band of the semiconductor should be fast enough to outrun competing unwanted relaxation and reaction pathways. The excitation of the molecule should be preferentially of the MLCT-type.
- Stability: The adsorbed dye molecule should (iv) be stable enough in the working environment (at the semiconductor-electrolyte interface) to sustain about 20 years of operation at exposure to natural daylight, i.e. at least 108 redox turnovers [84].
- Interfacial properties: Good adsorption to (v) the semiconductor surface.
- (vi) Practical properties: For example the high solubility to the solvent is used in the dye impregnation. These can be considered as the prerequisites for a proper photovoltaic sensitizer. However, the factors that actually make the dye-sensitization work efficiently and yield good photovoltaic performance in the practical cell.

The reported efficiency for different Ru complex such as N3, N712, N719, Z910, K19, N945, K73, N621, Z907, Z955, HRS-1 and Blackdye is 10.0%, 8.2%, 11.2%, 10.2%, 7.0%, 9.6%, 9.0%, 9.6%, 7.3%, 8.0%, 9.5% and 10.8% respectively [85]. Recently, an excellent review on Ruthenium Complexes as Sensitizers in Dye-Sensitized Solar Cells was reported by Sadig Aghazada and Nazeeruddin [86]. This review might be helpful for the development of DSSC technology and to prove its market value.

1.7 Electrolyte

Electrolyte is the material that filled between the spaces of the nanoporous electrode. The purpose of electrolyte is to donate electrons to oxidized sensitizer to prevent the excited electrons recaptured by the sensitizer. It has to be a transparent material that allows the light to go through and, at the same time, has good conductivity and fast redox reaction. Moreover, it needs to have long term stability in many aspects including chemical, optical and especially the interfacial stability that relates to desorption and degradation of dye from oxide film. The most commonly used is liquid iodide/tri iodide redox couple dissolved in organic solvents. Organic solvent is the major material that gives the iodide/tri iodide ion dissolution and diffusion environment. The recent progress in the field of liquid, solid-state, and quasisolid-state electrolytes for DSSCs was reviewed by Wu et al [87]. It is believed that quasi-solid-state electrolytes, especially those utilizing thermosetting gels, are particularly applicable for fabricating high photoelectric performance and long-term stability of DSSCs in practical applications. The ideal

characteristics of the redox couple for the DSSC electrolyte [88].

- 1. Redox potential thermodynamically (energetically) favorable with respect to the redox potential of the dye to maximize cell voltage.
- 2. High solubility to the solvent to ensure high concentration of charge carriers in the electrolyte.
- 3. High diffusion coefficients in the used solvent to enable efficient mass transport.
- 4. Absence of significant spectral characteristics in the visible region to prevent absorption of incident light in the electrolyte.
- 5. High stability of both the reduced and oxidized forms of the couple to enable long operating life.
- 6. Highly reversible couple to facilitate fast electron transfer kinetics.
- 7. Chemically inert toward all other components in the DSSC.

1.8 Counter Electrode

Counter electrode in DSSC needs to provide high conductivity as it needs to provide the liquid electrolyte electrons to complete the redox reaction in very short time for lifetime stability and preventing the electron recapture. Currently, the most common used material is Pt. This is because Pt has high electron mobility that can regenerate the electrolyte rapidly. Moreover, literatures show that, for example, using gold as the counter electrode and found that the electrolyte corrodes gold [89]. Pt, on the other hand, has high stability against electrolytes corrosives characteristic.

1.8.1 Transparent Conductive Oxide (TCO)

TCO is a wide bandgap n type semiconductor that consists of high concentration of free electrons. The most common ones are Tin 50 doped Indium Oxide (ITO), Fluorine doped Tin Oxide (FTO) and Aluminium doped Zinc Oxide (AZO or Al:ZnO) due to the good electrical conductivity, high transparency and the low material costs. The research in TCO began popular about one century ago when Badeger published a report in 1907 proposed the method of cadmium sputtering with thermal oxidation to produce CdO thin film [90]. Since then, numerous reports on transparent film deposition emerged. Undoped SnO₂, In₂O₃ and ZnO were materials that are researched widely at the start. Doping with other materials showing much better characteristics was discovered later. Moreover, electronic devices utilizing this technique such as resistors, light trapping anti-reflection coatings, and thin film solar cells have been developed. Sixty years later, Holland reviewed the efforts that have been done in this field in his publication, describing the methods of fabrication, characteristics and applications. The research in TCO has not yet reaches its acme as abundant research projects are set to investigate a better TCO material with higher electron mobility [91]. Apart from the material itself, methods of depositing TCO were also examined closely. The common processes for fabricating TCO are evaporation [92-94], sputtering [95], reactive ion etching [96], chemical vapor deposition (CVD) [97,98], spray pyrolysis [99], solution dipping, and chemical solution growth.

1.8.2 Indium doped Tin Oxide (ITO)

ITO is one of the most used TCO materials in industries and laboratories for the past decades due to its high transmittance (around 80% to 90%) and high conductivity [100]. However, when the material is placed at temperature over 300 °C, its conductivity drops dramatically. This is due to the decrease in oxygen vacancies in high temperature, resulting in the decrease of electric carriers. Moreover, the scarcity of the expensive Indium material resulting in high material costs [101]. In addition to that, the toxicity of the material and the ease of reacting with hydrogen plasma, cause the researchers to look for a better substitution.

1.8.3 Fluorine doped Tin Oxide (FTO)

FTO is another type of TCO that have been widely used, especially in solar cells. This is due to its good stability at high temperature and its competitive cost comparison with ITO. SnO₂ itself is a in semiconductor with very low conductivity and wide band gap (around 4 eV). An extrinsic dopant, such as Sb or F, is added into the material. Fluorine doped SnO2 is more commonly used than the material doped with Sb. This is due to the variation in resistivity with the amount of Sb doped. Another advantage of FTO is that it has high transmittance (> 80 % or 85 % depending on the thickness), especially in visible wave region [102]. Its resistivity can be as low as 2×10^{-4} cm, depending on the thickness of the film [103].

1.8.4 Aluminium doped Zinc Oxide (AZO or Al:ZnO)

An alternative material that has been widely discussed for ITO substitution is Al doped ZnO. ZnO is a wide band gap n type semiconductor with wurtzite structure, categorized in II-VI group. It has high exciton binding energy, approximately 60 meV, which is higher than the 25 meV of GaN. Therefore, ZnO has been a promising material in optoelectronic fields. However, undoped ZnO suffers from low conductivity (around 1-100cm), not compatible for use as electrodes. Therefore, like FTO, an extrinsic doping is normally added into the material to increase the carrier concentration, resulting in conductivity increase, at the same time, maintain the transmittance [104]. Both Zinc and Aluminium are inexpensive and abundant material. This gives AZO an advantage when comparing with ITO as it is relatively cheap [105]. Transparent conducting oxide (TCO)-coated glass was used as the substrate for the TiO₂ photoelectrode. For high efficient solar cells, the substrate must have low sheet resistance and high transparency. In addition, sheet resistance should be nearly independent of the temperature because sintering of the TiO₂ electrode is carried out at 450 to 500 °C. Indium-tin oxide (ITO) is one of the most famous TCO materials. In spite of having low

resistance at room temperature, ITO resistance increases significantly at high temperature in air. Usually, fluorine-doped SnO2 is used as the TCO substrate for DSSCs.

1.9 Major Factors Affects in DSSC *1.9.1 Effect of Solvents*

A systematic study of DSSCs can be used at different solvent medium; this is associated with the structural and electronic distribution changes. Low volatile solvents are friendly atmospheric nature and they give different physical and chemical properties to the dye adsorbed on the counter electrode surface [106]. In one interesting report, a simple organic dye of CD-7 was dissolved in different solvents like DMF and THF to sensitize TiO₂ photoelectrode [107], from CD-7 dye sensitized TiO₂ film on THF bath exhibited larger adsorption energy value than that of DMF bath. Zhang et al [108] studied a systematic analysis of the effects of different polar solvent on the photovoltaic performance of thieno [3,4-b] thiophene/benzodithiophene (PTB7):(6,6)-phenyl-C71 butyric acid methyl ester (PC71BM). Methanol medium exhibited higher Δ value and low viscosity which could present a remarkable enhancement in the power conversion efficiency value from 6.55 % to 8.13 %. Chen et al [107] reported the photophysical, photovoltaic and electrochemical impedance properties of the DSSCs based on THF or DMF bath were investigated. They showed that the DSSCs based on THF bath obtained the *n* value 1.53%, which is about twice as much as that of DMF bath.

1.9.2 Effect of Temperature

In DSSCs, temperature is one of the essential parameter which affects the contact angle values; as the contact angle value decreases, the temperature increases [109]. Large area compatible p-type nanocrystalline silicon has been synthesized by DC sputter coat method which has the possibility of enhancing the DSSC performance at room temperature [110]. Sing and Ravindra [111] over theoretically viewed the temperature dependence of solar cell studies in the range from 273-523K. The value of $V_{\rm OC}$ is decreases, while the value of *J*_{SC} increases upon increasing temperature [112].

1.9.3 Effect of Atmosphere

Guechi *et al* [113] studied and reported the effects of variation of water vapour performance by using two different solar cells such as nano crystalline silicon (nc-Si:H) and cadmium telluride (CdTe) which are exhibited efficiency value of 2.38% and 3.15% respectively. These results clearly indicated that the efficiency value for both the cells increases with increasing of water vapour. The solar power plants are often affected by the influence of acid rain atmosphere of SO₂ on the durability [114]. After exposure of the acid rain atmosphere, the deterioration and reflectance drop was smaller in the thick glass mirror than thin glasses. In one report, Nb-TiO₂ electrode doped with conducting organic polymer of MEH-PPV showed higher hybrid solar cells (HSC) performance than bare TiO₂ based HSC [115]. Moreover, TiO2/MEH-PPV composite has been prepared under atmospheric conditions. Nan et al [116] used CdS nanorod arrays (NRs)/poly[2methoxy-5-(2'-ethylhexyloxy)-1,4-phenylene

vinylene] (MEH-PPV) composite for HSC which is stable under ambient atmospheric conditions. Gimpel et al [117] studied the silicon wafer atmospheric study of aluminium back surface field (Al-BSF) solar cells by using an infra-red active secondary laser sulphur n-doped emitters an attractive path for the enhancement of PCE. In addition, polymer solar cells made of PTB7: PCBM has been investigated at two different environmental conditions (Inert and atmosphere) and the results revealing that atmosphere plays a crucial in the overall efficiency [118].

2. FABRICATION TECHNIQUES

2.1 Coating method

cell based А polymer solar on ITO/PEDOT:PSS:P3HT:PCBM:Bpheng/Ag composite has been fabricated using spray coating technique at various annealing temperatures [119]. Xiong et al [120] used two different (Doctor Blading and spin coating) techniques for the fabrication of a novel polymer blended SCs. The authors found that homogeneous and uniform film was obtained from doctor blading method compared with spin coating of PSCs applications. As a result, Doctor Blading method exhibited higher PCE (4.46%) compared with spin coated method. TiO₂ nanoparticles film has been fabricated on stainless steel mesh by three different techniques (Sol-gel, dip coating and sputter coating method) and their DSSC performance have been studied [121].

Muhammed et al [122] studied the preparation of copper indium di-selenide (CIS) thin film by electro spray deposition technique (ESD) under roomtemperature atmospheric condition for the solar cell applications. Polypyrrole/functionalized MWCNT films on rigid FTO and flexible ITO coated polyethylene napthalate substrates have been prepared which are exhibited good PCE performance of 7.02% and 4.04% under room-temperature respectively [123]. A comparative study of TiO₂ paste preparation methods using solvothermally synthesized anatase nanoparticles in DSSC was reviewed by Kadhim Al-Attaf et al [124]. They prepared TiO2 films using pastes of solvothermally synthesized anatase nanoparticles for the fabrication of solar cells. They also reported the detailed sideby-side comparison of different paste-forming techniques, with one yielding scattering films, and the other yielding non-scattering films.

2.2 Printing Methods

A flexible transparent copper nano wire mesh has been fabricated by simple transfer printing from flexible poly (dimethyl siloxane) as potential

replacement for ITO electrodes in OSCs [125]. These electrodes have great potential to replace ITO for the making of low cost and large area flexible of OSCs. Kopola et al [126] used polymer (poly-3-hexyl thiophene (P3HT) and [6,6]-phenyl-C61-butyric acid methyl ester (PCBM) blend) based solar cells fabricated by high-throughput roll-to-roll (R2R) gravure printing method. The important parameters such as printing speed, ink properties and printability of the photoactive as well as the hole transport layer studies are optimized. In gravure printing method studies, the important printing parameters like ink viscosity, surface roughness, surfactance, surface energy and surface modification by plasma cleaning have been optimized to achieve homogeneous printing of multi layer organic photovoltaic (OPV) devices [127]. The authors tested highly boiling solvents (chlorobenzene, ortho-1,2dichlorobenzene, 1,2,4-trichlorobenzene and 1,2,3,4tetrahydro naphthalene) for P3HT:PCBM which showed Arrhenius behaviour up to 8 wt %. Airbrush spray-coating is one of the fabrication methods developed for the preparation of polymer heterojunction solar cell device which reported the power conversion efficiency of 4.1% with good reproducibility [128]. Kopola et al [129] used a new kind of aerosol jet printing method for the fabrication of ITO free organic solar cells with an inverted layer sequence. The controlled printing parameters have been optimized such as chuck temperature, printing speed and number of printing passes.

3. ELECTRON TRANSFER DYNAMICS

DSSCs are photo electrochemical devices where several electron transfer processes are in parallel and in competition. The presence of a local electrostatic field is not required to achieve good collection efficiencies as it is the case for conventional p-n junction cells. Figure 2 summarizes the electron transfer processes occurring at the dyesensitized heterojunction Recent studies of the electron injection dynamics from the electronically of [perylene dye] excited state and [Ru(II)polypyridyl complexes] into the conduction band of the TiO_2 demonstrated that the electron injection rate constant (kinj)are relatively similar kinj was reported to be 5×10^{13} s⁻¹ for perylene derivatives and $k_{inj} > 4 \times 10^{14} s^{-1}$ for Ru-complexes [130,131]. Assuming, that the injection kinetics do not significantly change upon replacement of the electrolyte mediator by the solid-state charge transport material, the injection of electrons by the sensitizer in both the electrolyte cell and solid-state solar cell is expected to show similar characteristics [132]. Upon illumination, the sensitizer is photoexcited in a few femto seconds (eq. 1.3) and electron injection is ultrafast from excited dye S^* to TiO_2 CB (eq. 1.4) on the subpicosecond time scale (intramolecular relaxation of dye excited states might complicate the injection process and change the timescale), where they are rapidly (less than 10

fs) thermalized by lattice collisions and phonon emissions.



Figure 2 Schematic Diagram of Electron-Transfer Processes at the Dye-Sensitized Solar Cell

The relaxation of the excited dye S^* occurring in the range of nanosecond (eq. 1.5) is rather slow compared to injection, ensuring the injection efficiency to be unity. The ground state of the sensitizer is then regenerated by I₂ the microsecond domain (eq. 1.6), effectively annihilating S+ and intercepting the recombination of electrons in TiO₂ with S⁺ (eq. 1.7) that happens in the millisecond time range. This is followed by the two most important processes – electron percolation across the nanocrystalline film and the redox capture of the electron by the oxidized relay (back reaction, eq. 1.8), within milliseconds or even seconds.

Photoexcitation: $S/TiO_2+hv \longrightarrow S^*/TiO_2$ (1.3)

Charge injection: $S^*/TiO_2 \longrightarrow S^*/TiO_2 + e - CB(TiO_2)$ (1.4)

Relaxation: $S^*/TiO_2 \longrightarrow S/TiO_2 + hv' + \Delta$ (1.5)

Regeneration: $S^*/TiO_2 + 2I^- \longrightarrow S/TiO_2 + I_2$ (1.6)

Regeneration (in solid-sate DSSC): S/TiO₂ + MeOTAD ____S/TiO₂ + MeOTAD +

Recombination: $S^+/TiO_2 + e^-(TiO_2) \longrightarrow S/TiO_2$ (1.7)

Back reaction: e- $(TiO_2) + I_2 \longrightarrow I_2$ (1.8)

4. PHOTOVOLTAIC CELL PERFORMANCE

A photovoltaic cell is a device, which converts incident light to electrical energy. Generation of electrical power under illumination is achieved by the capability of the photovoltaic device to produce voltage over an external load and current through the load at the same time. This is characterized by

the current-voltage (I-V) curve of the cell at certain illumination and temperature (See Figure 3). When the cell is short circuited under illumination, the maximum current, the short circuit current (I_{oc}), is generated, while under open circuit conditions no current can flow and the voltage is at its maximum, called the open circuit voltage (V_{oc}). The point in the IV-curve yielding maximum product of current and voltage, i.e. power, is called the Maximum Power Point (MPP). Another important characteristic of the solar cell performance is the fill factor (*ff*).

(a) Open Circuit Photovoltage (Voc)

The *Voc* is the difference in potential between the two terminals in the cell under light illumination when the circuit is open.



Figure 3 Illustrations of Current-Voltage Characteristics of a Solar Cell.

It is dependent on both the Fermi level of the semiconductor and the level of dark current. The theoretical maximum of the cell is determined by the difference between the Fermi level of the semiconductor and the redox potential of the holeconductor. It is measured when the current through the cell is equal to zero (open circuit).

(b) Short Circuit Photocurrent (Jsc)

Jsc is the photocurrent per unit area (mA/cm^2) when an illuminated cell is short circuited. It is dependent on several factors such as the light intensity, light absorption, injection efficiency and regeneration of the oxidized dye. It is strongly related to the *IPCE* and theoretical values on the Jsc can be calculated from the *IPCE* spectrum. Figure 3 shows an illustration of current-voltage.

(c) Fill Factor (FF)

The fill factor measures the ideality of the device and is defined as the ratio of the maximum power output per unit area to the product of V_{OC} and J_{SC} Several factors can influence the *ff*, such as a high inner resistance (e.g. a bad counter electrode), which will give a low fill factor and a decreased overall efficiency.

$$FF = \frac{V_{max} \times J_{max}}{V_{oc} \times J_{sc}}$$
(1.9)

(d) Solar Energy to Electricity Conversion Efficiency (η)

The overall solar energy to electricity conversion efficiency of a solar cell is defined as the ratio of the

maximum output of the cell divided by the power of the incident light. It can be determined by the photocurrent density measured at short circuit (J_{SC}), the open circuit photovoltage (V_{OC}), the fill factor of the cell *(ff)*, and the intensity of the incident light (P_{in}) as shown in eq. 2.0.

$$\eta = \frac{V_{oc} \times J_{sc} \times FF}{P_{in}} \times 100\%$$
(2.0)

Since it is dependent on all the three first factors under standard conditions it is of great importance to optimize each one of them for high overall efficiency.

5. CHARACTERISTICS OF DSSC

The photovoltaic (PV) mechanism of DSSC is different from that of conventional p-n-type solar cells. The DSSC has other unique characteristics such as the following:

- (i) High energy conversion efficiency: DSSC efficiency equal to that of the amorphous-Si solar cell has been obtained during laboratory development and efficiencies greater than 10% may be possible.
- (ii) Low-cost fabrication: The DSSC is very simple to construct and is made of low-cost materials. Fabrication costs will therefore be less than that for conventional solar cells.
- (iii) Abundant supply of component materials: Oxide semiconductors such as TiO_2 , dye, and iodine are abundantly available. Although metal deposits of Ru are limited, the amount of Ru complex used in the DSSC is only 1×10^{-7} mol cm⁻².
- (iv) Good potential for colorful, adaptable consumer products: Colorful and transparent solar cells can be made using various kinds of dyes, depending on the use of the cell. For example, transparent solar cells could be used in place of windowpanes. Additionally, the use of a plastic substrate, rather than glass, is possible if low temperature processing of the TiO₂ film preparation (<250°C) is available and would expand the use of DSSC.
- (v) Low potential for environmental pollution: The TiO₂, dyes, and iodine used in the DSSC are nontoxic. The only component that could potentially cause harm is the organic solvents used in the electrolyte solution. Future research should be directed toward developing a solid-state electrolyte.
- (vi) Good recyclability: The organic dye photosensitizers adsorbed on the electrode can be removed by washing the electrode with alkali solutions or combustion, providing recyclability of the DSSC.

6. Difference between the Conventional Silicon & Dye Sensitized Solar Cells

- (i) Upon illumination, light absorption and charge carrier transport are separated in dye sensitized solar cell, whereas both processes are established in the semiconductor conventional silicon solar cell.
- (ii) In the DSSCs, the nanoparticles of oxide semiconductor are simply too small to sustain a build-in electric field and thereby the charge transport occurs via diffusion. In a conventional *p*-*n* junction the presence of an electric field is necessary for an efficient charge separation.
- (iii) DSSCs are majority charges carrier devices in which the electron transport occurs in the TiO_2 and the hole by the mediator. Thereby, the recombination processes can be only confined at the interface. Inside a *p*-*n* junction minority and majority charge carriers coexist in the same bulk volume. Hence these cells are very sensitive to the presence of the trace impurities or defects, which can act as recombination centers.

7. EFFICIENCY

A novel titanium oxide paste based on Pechini solgel method and nanocrystalline titanium oxide powders have been successfully developed by Opara Krasovec et al [133]. The dye-sensitized layers have been used to assemble dye-sensitized solar cells with acetonitrile- and ionic liquid-based electrolyte. Overall conversion efficiencies were determined under standard test conditions are 10.2% for acetonitrile and 7.3% for ionic liquid-based electrolyte. Enhanced performance of a nanocrystalline dye-sensitized solar cell based on polyurethane dendrimers was reported Veerapandian et al [134]. The performance of the devices fabricated with dendrimers were appreciably good compared to that fabricated without dendrimers and in one case the photocurrent, photovoltage, fill factor and energy conversion efficiency achieved were 10.6 mA cm⁻², 900 (mV), 0.51 and 8.5%, respectively, under simulated sunlight with AM 1.5 at 50 mW cm⁻².

Ahmed Al-Ghamdi et al [135] Improved solar efficiency by introducing graphene oxide in purple cabbage dye sensitized TiO2 based solar cell. The solar efficiency was compared with natural and commercial dye (N719) under similar experimental conditions and observed that the natural (purple cabbage) dve has higher efficiency (0.150±0.020%) than N 719 (0.078±0.002%). It was further evaluated that the efficiency of the fabricated solar cell could improve by incorporating graphene oxide. The efficiency of the TiO2 dye-sensitized solar cell was found to increase from 0.150±0.020% to 0.361±0.009% by incorporating graphene oxide into purple cabbage dye.

Prabu et al [136] investigated the efficiency of photo electrode using ZnO doped TiO₂ nanoparticles was prepared by sol-gel method *with* opuntia prickly

pear dye. Photocurrent-voltaic characterization of nanocrystaline natural dye solar cell using I-V studies. It was found that the levels of short-circuit current (/sc), open-circuit voltage (Voc), fill factor (FF) and overall conversion efficiency (η) was found to be 0.5392. Similarly, Sanad et al [137] reported the plasmonic enhancement of low cost mesoporous Fe₂O₃-TiO₂ loaded with palladium, platinum or silver for dye sensitized solar cells. The mesoporous Fe₂O₃-(6.5-8.0 nm) TiO₂ nanoparticles have been synthesized via simple hydrothermal route. The authors concluded that silver doped sample showed the highest photovoltaic performance.

Lim et al [138] studied the promotional effect of silver nanoparticles on the performance of N-doped TiO₂ photoanode-based dye-sensitized solar cells. The authors concluded that the DSSC performance was due to the reduced band gap energy and retarded charge recombination that resulted from the introduction of plasmonic Ag nanoparticles on the surface of N-TiO₂. The optimum Ag content for N-TiO₂ was found to be 10 wt%. The enhanced solar energy conversion efficiency demonstrated by the N-TiO₂–Ag nanocomposite makes it a promising alternative to conventional photoanodebased DSSCs. Wang et al [139] studied just by adding 2% of ZnO into TiO₂ based photoanodes, the dye adsorption is increased, the light scattering is enhanced, and electron transfer is improved, all accomplished without compromising large surface areas afforded by TiO₂ nanoparticles. As a result, conversion efficiency of 9.53% is realized, which is 12% higher than TiO₂ photoanodes without ZnO addition.

Kumar and coworkers [136] studied the effect on interfacial charge transfer resistance by hybrid cosensitization in DSSC applications. TiO_2 nanoparticles are used for the fabrication of DSSC based on the hybrid co-sensitization of natural dye and organic dyes. The interfacial charge transfer resistance phenomena of the DSSC were determined by electrochemical impedance spectroscopy. Photovoltaic efficiency of 0.1377 % is achieved for the fabricated DSSC with co-sensitization of natural and organic dyes.

Prabu et al [140] investigated the ZnO-TiO₂ and methanol treatment of Red Indian Spinach fruit dye dipped photo-anode in the DSSC showed the conversion efficiency (η) of 0.825. Similarly in the samples ZnO doped TiO₂ with turmeric as a natural dye showed the excellent solar energy conversion efficiency of 0.87%. Table 1 Shows the Summary of some efficiency of DSSCs with TiO₂ as a photoanode. Bakhshayesh et al [141] reported the enhanced performance of dve-sensitized solar cells aided by Sr,Cr co-doped TiO₂ xerogel films made of uniform spheres. The solar cells were fabricated based on different concentrations of Sr and Cr. JSC was dramatically improved in the cell based on the codoped xerogel film. The cell contains 0.075 at. % Sr and 2.5 at.% Cr showed the efficiency of 7.89%.

The prominence of using Betalain and Cubebin extracted from Ocimum tenuiflorum and Piper

nigrumas as natural dye sensitizers for the design of eco-friendly DSSC's was reported by Ranjitha et al [142]. The conversion efficiencies for the Cubebin and Betalain and mixed dye based solar cells are estimated as 0.392% and 0.38% respectively. The highest conversion efficiency for natural photo sensitizers based solar cell is attributed due to the absorption of wider range of solar spectrum.

The usefulness of Pd–Co-doped carbon nanofibers with photoactivity as effective counter electrodes for DSSCs was reported by Nasser and Barakat et al [167]. The introduced nanofibers revealed good performance as the fabricated DSSC attains relatively high short-circuit current density (J_{SC}) of 9.8 mA/cm² and open circuit voltage (V_{OC}) of 0.705 V. They also showed the importance of nanofibers in chemical stability because the metallic nanoparticles are sheathed inside a crystalline carbon shell.

Qian Hou et al [162] reported the synthesis of visible-light-response iodine-doped TiO_2 nanocrystals and their implementation as photoanodes of DSSCs. Interestingly, the I-TNCs-based cell are higher conversion efficiency of 10.0% under 30 mW cm⁻² illuminations. The improved performance of expanded visible-light harvesting, lowered recombination resistance together with

prolonged electron lifetime τ_e . These results suggest substantial potential of TiO₂ nanocrystals with controlled doping in DSSC application.

Jung et al [163] reported TiO₂ nanofibers had an anatase crystallite structure and possessed thicknesses of 80-150 nm, a maximum specific surface area of 103.3 m²/g, maximum porosity of 80.5% and maximum efficiency of 4.6%, which was significantly higher than that of typical TiO₂ nanofibers. Similarly, Nitrogen (n)-doped titanium dioxide (TiO₂) was prepared by Kang et al [164] with varying doping using sol-gel process. The n-doped-TiO₂ electrode showed the maximum conversion efficiency with an open-circuit voltage (Voc) of 0.726 V, a photocurrent (Jsc) of 10.52mAcm⁻², a fill factor of 63.6%, and an efficiency of 4.86%, compared to 0.751 V, 7.4mAcm⁻², 67.1%, and 3.73%, respectively, for the undoped (u-doped) TiO₂ electrode. Nb-doped anatase TiO₂ nanoparticles were prepared by the sol-gel process followed by a hydrothermal treatment and successfully used as the photoanodes by Sang Gyun Kim [165] in organic dye-sensitized solar cells. The Nb-doped TiO₂ exhibited a positive shift of the conduction band edge (CB) compared to the undoped TiO₂.

Sample	Open-circuit voltage Voc. V (mV)	Short-circuit current density Isc (mA/cm2)	Fill factor (ff)	Efficiency η (%)	Year	Ref.
Cr-TiO ₂ /TiO ₂ /FTO	780	15.2	0.71	8.4	2008	[143]
Ga- TiO ₂	710	12.44	0.51	4.57	2010	[144]
Iodine doped TiO ₂	715	14.1	0.67	7.0	2011	[145]
Eu3+-doped TiO ₂	770	9.61	0.69	5.16	2011	[146]
Sm3+-doped TiO ₂	810	10.9	0.67	5.81		
Au-TiO ₂ core–shell nanowires-	690	14.2	0.67	6.7	2012	[147]
PC DSSC (4 mm nc- TiO2/14 mm PC-TiO ₂)	827	16.1	0.65	8.58	2013	[148]
Mg-doped TiO ₂	1210	1.80	0.55	1.2	2013	[149]
Nb-doped TiO ₂	690	16.45	0.65	7.41	2013	[150]
Cr-TiO ₂	714	9.82	0.72	5.02	2013	[151]
N/TiO ₂	820	11.10	0.73	6.64	2014	[152]
Al-doped anatase TiO ₂	740	8.60	0.79	5.0	2014	[153]
TiO2/N719 (sol gel)	730	11.95	0.68	5.93	2010	[154]
TiO2/N719 (solvothermal)	760	17.23	0.65	8.51	2010	[154]
Sn doped TiO ₂	760	12.76	0.58	6.24	2015	[155]
TiO2/N3 dye/KI/I2/Pt	760	2.5	0.40	1.5		
TiO2/N3 dye/KI/I2/p- chlorophenyl terminated G4 dendrimer/Pt	900	10.6	0.51	9.7	2015	[156]
TiO2/N3 dye/KI/I2/styrenyl- TEMPO terminated G4 dendrimer/Pt	890	8.6	0.53	8.1	2013	[130]
La/TiO ₂ N/TiO ₂	730 736	8.88 9.3	0.71 0.69	4.58 4.72	2016	[157]

Table 1. Summary of some efficiency of DSSCs with TiO₂ as a photoanode

NLa/TiO2	728	10.5	0.73	5.33		
Ca-doped TiO2	450	19.2	0.67	8.35	2013	[158]
TiO ₂ nanoflower	693		0.67	3.64	2019	[159]
TiO2/CH3NH3PbI3 (Perovskite)	973	8.9	0.75	13.0	2013	[160]

Zn + Mg co-doped TiO₂ and the pure TiO₂ nanoparticles were prepared by Liu et al [166] through the hydrothermal method. Under a simulated solar light irradiation of 100 mW cm⁻², the cell based on doped TiO₂ electrode achieved a conversion efficiency of 9.07%, which is noticeably increased by 26.7% compared with undoped TiO₂ based DSSC (7.16%). The enhancement of conversion efficiency of the Zn + Mg co-doped TiO₂ was attributed to the positive shift of the flat band potentials and fast electron transport in TiO₂ films.

Lee et al [167] prepared the two types of TiO_2 coatings by sol-gel and solvothermal methods, the energy conversion efficiency of the solvothermal modified TiO_2 was considerably higher than that on the sol-gel modified TiO_2 ; approximately 8.51% (solvothermal) and 5.93% (sol-gel) with the N719 dye under 100 mW/cm² of simulated sunlight respectively.

Feitao Li et al [168] prepared Erbium-doped TiO₂ electrodes for the fabrication of solar energy cells. They showed the performance of the cells has been improved remarkably due to Er^{3+} doping. Photoelectrical conversion efficiency was enhanced from 4.83% to 6.05% by Er^{3+} doping under AM = 1.5 illumination, in which the effective area of the DSSC is 0.7 x 0.7 cm².

Lim et al [169] reported the boosting photovoltaic performance of DSSC Using silver nanoparticledecorated N,S-Co-Doped-TiO₂ Photoanode. The DSSCs assembled with the N,S-TiO₂@Ag-modified photoanode demonstrated an enhanced solar-toelectrical energy conversion efficiency of 8.22%, which was better than that of a DSSC photoanode composed of unmodified TiO₂ (2.57%) under full sunlight illumination (100 mWcm⁻², AM 1.5 G).

Similarly, Ca salts $[CaSO_4]$ -doped TiO₂ electrodes were prepared by Liu et al [170] with well-optimized condition by the hydrothermal method show an increase in short-circuit (Jsc), resulting in a power conversion efficiency (PCE) of 8.35%, which is higher than that of the undoped TiO₂ thin film (7.33%). The doping of Ca shifts the flat band potential of TiO₂ photoanode positively and increases the electron density indicated by the Mott–Schottky plot.

Moradzaman et al [171] studied the light scattering, harvesting and adsorption effects in dyesensitized solar cells are studied by through preparation of coated CNTs with TiO₂ and Zr-doped TiO₂ nanoparticles in the forms of mono-and doublelayer cells. It is found that electron injection of monolayer TiO₂ electrode is improved by introduction of 0.025mol% Zr, resulted in enhancement of its power conversion efficiency (PCE) upto 6.81% compared with 6.17% for pure TiO_2 electrode.

Motlak et al [172] showed the incorporation of nitrogen atoms into the lattice of TiO_2 nanofibers which led to enhancement of the absorption in the visible light region, the charge transfer, electron lifetime and the recombination reaction at the TiO_2 photoelectrode/electrolyte interface as com-pared to the pristine TiO_2 nanofibers. It was found that the overall conversion efficiency of DSSCs based on photoanode of N-doped TiO_2 nanofiber is significantly higher than DSSCs based on un-doped TiO_2 nanofibers.

The effect of Zr doping on the performance of dyesensitized solar cells based on Zr/ N-doped TiO₂ photoelectrodes was reported by Jun-Yong Park et al [173]. DSSCs fabricated with a 0.01 M Zr/N-doped TiO₂ photoelectrode achieved a maximum power conversion efficiency of 12.62% with a short-circuit current (Jsc) of 26.37 mA cm⁻², open-circuit voltage (Voc) of 738 mV, and fill factor (FF) of 67.3% after TiCl₄ treatment.

The TiO₂ nanoparticles are surfacemodified via atom transfer radical polymerization hydrophilic (ATRP) with poly а (oxyethylene)methacrylate (POEM), which can Ag coordinate to the precursor, *i.e.* silver trifluoromethanesulfonate (AgCF₃SO₃) was reported by Park et al [174]. The enhancement of η is mostly due to the increase of current density, attributed to the improved electron transfer properties including electron injection, collection, and plasmonic effects without the negative effects of charge recombination or problems with corrosion.

Bendoni et al [175] investigated the effect of water in terpineol-based TiO₂ screen-printing inks, commonly used for the deposition of photoanodes for dye-sensitized solar cells. The authors showed that water plays a major role to increase the dispersion and time stability of the particle suspensions, leading to an optimized flow behavior of the inks. They prepared modified inks with different amounts of water and analyzed by different techniques DLS, UV and so on. The results show strong impact of water on the dispersion of TiO₂ inks and films. A 12% increase in efficiency was obtained compared to the un-modified system.

A low cost mesoporous Fe_2O_3 -TiO₂ nanoparticles has been synthesized by Sanad et al [176] from Abu Ghalaga ilmenite ore using simple hydrothermal route. Silver, platinum and palladium metals nanoparticles from spent catalysts have been extracted and deposited between the anatase TiO₂ particles using in-situ reduction step. The as prepared materials were applied as photoanodes in

DSSCs. The Ag@Fe₂O₃-TiO₂ sample exhibited the maximum overall conversion efficiency ($\eta \% = 4.5\%$) and it can be considered as a cost-effective photoanode for DSSCs.

Titanium nanotubes doped with boron used as the photoelectrode for dye-sensitized solar cells were investigated by Subramanian et al [177]. The material showed an enhanced performance with a photocurrent density of 7.85 \pm 0.20 mA/cm² and overall conversion efficiency (η) of 3.44 \pm 0.10%. The results of EIS measurement indicated that the longer electron lifetime and reduced TiO2/dye/electrolyte interface resistance for boron doped TiO₂ nanotubes than that of undoped TiO₂ nanotubes.

Wang et al [178] synthesized Y, N co-doped TiO₂ nanoparticles via a simple sol-gel method. The incorporation of yttrium and nitrogen increased the BET surface area and porosity of the nanoparticles, as the sample 100-300-0.5 reached 105.9 m²/g, which largely improved the dye adsorption ability and obviously enhanced the Jsc. By optimizing doping amount of TiO₂, sample 100-300-0.5, for which the doping concentration characterized by XPS survey was 0.30% and 0.48% of yttrium and nitrogen, respectively, showed the best efficiency of 5.41% without any post-treatments on the electrode, 18% higher than the un-doped sample100-0-0. According to EIS measurements, charge transfer resistance could decrease to as low as 39.3U in the co-doped samples, which was almost half of the undoped TiO_2 .

The photovoltaic performance of the quasi-solidstate dye-sensitized solar cells (DSSC) based on the Ta-doped TiO₂ hierarchical spheres were investigated by Xiang et al [179]. The results show that the Ta-doped hierarchical TiO2 spheres photoelectrode shows a maximum conversion efficiency of 7.10%, which is 29% higher than that of the undoped TiO2 spheres (5.42%) due to the increase of both short-circuit current density and the open-circuit voltage.

Yang et al [180] reported the influence of dopant F on band energetic and photo electrochemical properties of nanostructured TiO_2 electrodes. The results showed that the content of F plays an important role in the photoelectrochemical properties. The highest conversion efficiency of 8.07% was obtained with F-doped TiO₂ electrodes containing F 0.05 (molar ratio) under irradiation of 100 mW cm⁻² white light, about 11.3% higher than that of pure TiO₂ electrodes. Facilitated by TiO₂ particles adsorbing lanthanide ions in hydrosol, Ladoped TiO₂ was produced by a hydrothermal method.

Geetha et al. [181] also prepared the pure and Aldoped anatase TiO2 nanoparticles by an acid tailored sol-gel method and successfully used as a photoanode for dye-sensitized solar cells. After Al doping, the conductivity of the TiO₂ increases and it has a positive shift. The energy conversion efficiency of a cell based on 0.05 mol% Al-doped TiO₂ is significantly better, by about 4.6%, compared to that of a cell based on undoped TiO_2 . The synthesized Aldoped TiO2 material is proven in detail to be a better photoanode material than pure TiO_2 . The synthesized Al-doped TiO_2 material is proven in detail to be a better photoanode material than pure TiO_2 nanoparticles with a simple and versatile way to prepare excellent photoanode materials.

In 2015, Kakiage [182] reported highly-efficient dyesensitized solar cells with collaborative sensitization by silyl-anchor and carboxy-anchor dyes. The cells exhibited a high conversion efficiency of over 14% under one sun illumination.

Burschka et al [160] reported the sequential deposition as a route to high-performance perovskite-sensitized solar cells. Using this technique, the fabrication of solid-state mesoscopic solar cells greatly increased the reproducibility and their performances are allowed to achieve a power conversion efficiency of approximately 15 per cent. They also studied the long term stability of the cell using LED. Press release of EPFL shows that DSSC cell efficiency has been raised to a record 15%.

Mozhgan Hosseinnezhad [183] studied the enhanced performance of DSSCs using Perovskite/DSSCs Tandem Design. N719 were applied in fabricating dye-sensitized solar cells as photosensitizers. The author achieved an 8.77% and 10.54% efficiency tandem solar cell formed by a top perovskite and DSSC based on organic dye and N719 for the bottom cell, respectively.

8. Dye Selection using Density Functional Theory (DFT)

Electronic absorption spectra and sensitized mechanisms were usually carried out by density functional theory (DFT) using Gaussian 03 package. The calculation is performed in order to understand the electronic transition of dye molecules in vacuum and suitable solvent. Experimental measurements of electronic absorptions are usually performed in solution. Solvent, especially polar solvent, could affect the geometry and electronic structure as well as the properties of molecules through the longrange interaction between solute molecule and solvent molecule. For these reasons, it is more difficult to make the Time Dependent DFT (TD-DFT) calculation quantitatively consistent. Though the discrepancy exists, the TD-DFT calculations are capable of describing the spectral features of any molecule because of the agreement of line shape and relative strength as compared with the vacuum and solvent.

The HOMO-LUMO gap of any dye molecule at B3LYP/6-311G(d,p) theory level is smaller than that in vacuum. This fact indicates that the solvent effects stabilize the frontier orbitals and induce the smaller intensities and red-shift of the absorption as compared with that in vacuum.

In order to obtain the microscopic information about the electronic transitions, the corresponding frontier molecular orbitals (*MO*) energies are checked. The absorption in visible and near-UV

region is the most important region for photo-tocurrent conversion, so only the 20 lowest singlet/ singlet transitions of the absorption band in visible and near-UV region. The data is based on the 6-311G(d,p) results with solvent effects involved. Commonly, the atom occupied by more densities of Highest Occupied Molecular Orbital (HOMO) should have stronger ability for detaching electrons, whereas the atom with more occupation of Lowest Unoccupied Molecular Orbital (LUMO) should be easier to gain electrons. This indicates that the transitions are photo induced charge transfer processes, thus the excitations generate charge separated states, which should favour the electron injection from the excited dye to semiconductor surface.

The following dye molecules were investigated for understanding the electronic transitions are: Tetrahydroquinoline [184], Indolocarbazole-3,4ethylenedioxythiophene, Indolocarbazolebenzothiadiazole, Indolocarbazole-furan, Indolocarbazole-quinoxaline and Indolocarbazolebenzoxadiazole [185], Stilbene Based Organic Dye [186], Indolocarbazole Dye [187], 4-Methyl-3-Nitropyridine-1-Carbonitrile [188], 6-Amino-2-Methylpyridine-3-Carbonitrile [189], 2aminopyrimidine-5-carbonitrile [190], 1.5 -Diaminoanthraquinone [191], Triphenylamine [192], 2-Amino-6-Nitrobenzothiazole[193], Anthracene Based Organic Dye [194], Metal Free Dye Sensitizers namely 2-hydroxynaphthalene-1,4-dione,3-(5-((1E)-2-(1,4-dihydro-1,4-dioxonaphthalen-3-yloxy) vinyl) thiophen-2-yl)-2-isocyanoacrylic acid, anthocyanin dye [195], 4-Amino Stilbene [196], 2,3'- Diamino-4.4'-Stilbenedicarboxylic [197], 4-Phenoxyphthalonitrile Dye [198], 4-Methylphthalonitrile [199], 4-Aminophthalonitrile Phthalonitrile Derivatives 4-[200], [201], (Phenylthio) Phthalonitrile 3,4-[202], Pyridinedicarbonitrile [203], 3-Phenoxyphthalonitrile [204], 4-7-Amino-Trifluoromethylcoumarin [205], 1,2-dihydroxy-9,10anthraquinone [206]. This indicates that the choice of the appropriate conjugate bridge in dye sensitizer is very important to improve the performance of DSSCs.

9. CONCLUSION

The present review clearly proposing the role of TiO_2 as a photoanodic material in the fabrication of DSSCs and investigating various dyes using DFT since DSSCs are environmental friendly, capable of being highly efficient cell mainly due to the choice of suitable materials which enhance the generation of charge carriers and transportation will be within the cell structure.

In focus, the nanodimensional DSSCs are provided economically credible alternative to present day p–n junction photovoltaics. By bearing in mind the importance of DSSCs the present review presents the requirements of practical sensitizers having high broad band with the absorption of visible and near infrared region of the electromagnetic spectrum. The existence of thermal and photochemical stability of the dyes is mainly due to the choice of proposed materials with suitable electrolytes definitely chelating to the semiconductor oxide surface and inject electrons into the conduction band with a quantum yield of unity, and owning suitable groundand excited state redox properties.

On the other hand, Investigations on solvent free electrolytes such as polymer based, and ionic liquid are considered as promising medium in order to generate and promote reducing process. In general, focus on commercializing dye sensitized solar cell with low power, flexible has been intensively investigated with the help of present review. It is found that the conversion efficiency of solar to electric power in full AM is around 1.5 sun light validated by accredited PV calibration laboratories has reached over 15 % has been exhibited in recent years. This review clearly unleashes the role of TiO2 as a photoanode when compared to that of Si based solar cells in terms of low cost and ease of production, variation of performances as a function temperature, possessing bifacial configuration advantage for diffuse light, have transparency for power windows, color can be varied by selection of the dyes, invisible PV-cells based on near-IR sensitizers are feasible, apart from that they are outperforms of amorphous Si. Moreover, DSSC shows higher conversion efficiency than polycrystalline Si during the diffuse of light even in cloudy conditions. By bearing in mind the reviews of TiO₂, Dyes using DFT it is concluded that nanocrystalline photovoltaic devices are becoming viable contender for large scale future solar energy converters.

ACKNOWLEDGEMENT

The authors V.A and R. S wish to thank DST-FIST-137/2013, Government of India for providing financial support to carry out this work.

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